Reviewed on 05/30/2022



Safety Data Sheet acc. to OSHA HCS

Printing date 05/30/2022

1 Identification

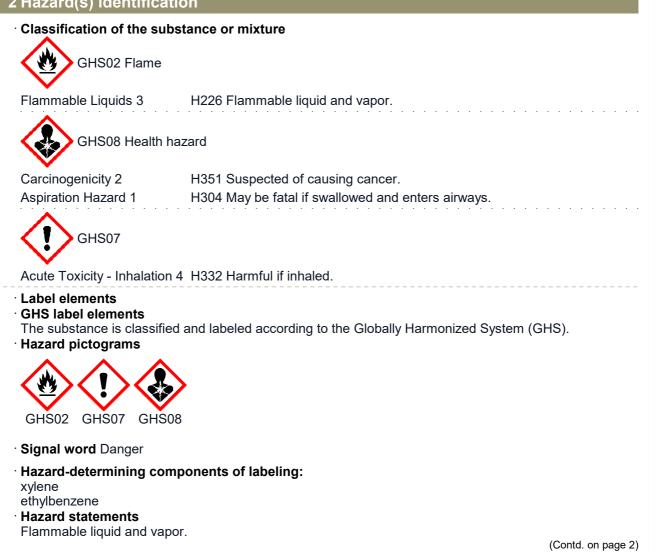
Product identifier

- Trade name: Adhesion Promotor
- · Article number: Series 10-PP
- · CAS Number:
- 1330-20-7
- · Index number: 601-022-00-9
- · Application of the substance / the mixture Cleaning material/ Detergent
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

DECO TECHnology Group Inc. PRINTCOLOR SCREEN AG TEL (714) 639-3326 FAX (714) 639-2261

- · Information department: Product safety department
- Emergency telephone number: 800-535-5053

2 Hazard(s) identification



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Harmful if inhaled.
Suspected of causing cancer.
May be fatal if swallowed and enters airways. · Precautionary statements
Keep away from heat/sparks/open flames/hot surfaces No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing vapours.
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves / eye protection.
If swallowed: Immediately call a poison center/doctor.
Do NOT induce vomiting.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF exposed or concerned: Get medical advice/attention.
Call a poison center/doctor if you feel unwell.
In case of fire: Use CO2, powder or water spray to extinguish.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
Classification system:
· NFPA ratings (scale 0 - 4)
Health = 1 Fire = 3 Reactivity = 0
HMIS-ratings (scale 0 - 4)
HEALTH 1 Health = 1
FIRE 3 Fire = 3
REACTIVITY 0 Reactivity = 0
KEACHVIII U HOUGHING O
· Other hazards
· Results of PBT and vPvB assessment
· PBT: Not applicable.
· vPvB: Not applicable.
3 Composition/information on ingredients
Chemical characterization: Substances
CAS No. Description
CAS: 1330-20-7 xylene
Identification number(s)
[·] Index number: 601-022-00-9
· Dangerous components:
CAS: 100-41-4 ethylbenzene ≥0.1-<0.5%
1 First aid maasuras
4 First-aid measures

Description of first aid measures
 General information: Immediately remove any clothing soiled by the product.

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• After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

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- In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: Immediately rinse with water.

If skin irritation continues, consult a doctor.

- · After eye contact:
- Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- · After swallowing: Immediately call a doctor.
- · Information for doctor:
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures
 Wear protective equipment. Keep unprotected persons away.
 Keep away from ignition sources
 Environmental precautions: No special measures required.
- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation. • Reference to other sections See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information. • Protective Action Criteria for Chemicals

· PAC-1:	PAC-1:			
CAS: 100-41-4	ethylbenzene	33 ppm		
CAS: 108-90-7	chlorobenzene	10 ppm		
PAC-2:	· PAC-2:			
CAS: 100-41-4	ethylbenzene	1100* ppm		
CAS: 108-90-7	chlorobenzene	150 ppm		
PAC-3:				
CAS: 100-41-4	ethylbenzene	1800* ppm		
CAS: 108-90-7	chlorobenzene	400 ppm		

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7 Handling and storage

- · Handling:
- · Precautions for safe handling No special precautions are necessary if used correctly.
- Information about protection against explosions and fires: Keep ignition sources away - Do not smoke.

Use explosion-proof apparatus / fittings and spark-proof tools.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: Store in a cool location.
- · Information about storage in one common storage facility: Store away from foodstuffs.
- Further information about storage conditions: Keep receptacle tightly sealed.
- Store in cool, dry conditions in well sealed receptacles.
- · Storage class: 3
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see item 7.

· Control parameters

	ponents with limit values that require monitoring at the workplace:	
CAS	: 1330-20-7 xylene	
PEL	Long-term value: 435 mg/m³, 100 ppm	
REL	Short-term value: 655 mg/m³, 150 ppm Long-term value: 435 mg/m³, 100 ppm	
TLV	Short-term value: (150) ppm Long-term value: (100) NIC-20 ppm BEI, A4	
CAS	: 100-41-4 ethylbenzene	
PEL	Long-term value: 435 mg/m³, 100 ppm	
REL	Short-term value: 545 mg/m³, 125 ppm Long-term value: 435 mg/m³, 100 ppm	
TLV	Long-term value: 20 NIC-20 ppm BEI, A3, NIC: OTO, BEI, A3	
· Ingr	edients with biological limit values:	
CAS	: 1330-20-7 xylene	
BEI	1.5 g/g creatinine Medium: urine Time: end of shift Parameter: Methylhippuric acids	
CAS	: 100-41-4 ethylbenzene	
BEI	0.15 g/g creatinine Medium: urine Time: end of shift at end of workweek Parameter: Sum of mandelic acid and phenylglyoxylic acid (nonspecific)	
· Add	itional information: The lists that were valid during the creation were used as basis.	
· Expo · Pers · Gen Keej	osure controls conal protective equipment: eral protective and hygienic measures: o away from foodstuffs, beverages and feed. ediately remove all soiled and contaminated clothing.	(Contd. on page 5)
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· Decomposition temperature:

• Auto igniting:

(Cond. of page 4 Wash hands before breaks and at the end of work. Do not inhale gases / fumes / aerosols. Avoid contact with the eyes and skin. Breathing equipment: Suitable respiratory protective device recommended. Protection of hands: Protective gloves The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture. Selection of the glove material on consideration of the glove material, but also on further marks of quality and varies from manufacturer to manufacturer. Penetration time of gloves and the degradation The selection of the suitable gloves does not only depend on the material, but also on further marks or quality and varies from manufacturer to manufacturer. Penetration time of glove material The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed. For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable: Butly rubber. BR Pypsical and chemical properties General Information Appearance: Form: Function: Color: Colories Odor: Characteristic Odor threshold: Not determined. PH-value: Not determined. Phy-value: Not determined. Physical point/Bioling range: 140 °C (284 °F) Soling point/Bioling range: 140 °C (284 °F) Flamability (solid, gaseous): Not applicable. Flamability (solid, gaseous): Not applicable. Flamability (solid, gaseous): Not applicable.		
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation • Material of gloves The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. • Penetration time of glove material The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed. • For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable: Butyf rubber, BR • Eye protection: • Orgenes recommended during refilling. • Physical and chemical properties Goggles recommended during refilling. • Information on basic physical and chemical properties General Information • Appearance: • Form: Fluid Color: Colorless • Odor: Characteristic • Odor threshold: Not determined. • pH-value: Not determined. • pH-value: Not determined. • pH-value: Not determined. • pH-value: S° C (21 °F) Boiling point/Boiling range: 5°C (41 °F) Boiling point/Boiling range: 5°C (77 °F) (Abel Pensky) • Flammability (solid, gaseous): Not applicable.	Do not inhale gases / fumes / aerosols Avoid contact with the eyes and skin. • Breathing equipment: Suitable respire	S.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation • Material of gloves The selection of the suitable gloves does not only depend on the material, but also on further marks or quality and varies from manufacturer to manufacturer. • Penetration time of glove material The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed. • For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable: Butyl rubber, BR • Eye protection: • Goggles recommended during refilling. 9 Physical and chemical properties • General Information • Appearance: • Form: • Form: • Form: • Fluid Color: • Colorless • Odor: • Odor threshold: • Not determined. • pH-value: • Not determined. • PH-value: • Not determined. • Physical point/Belting range: • S ^o C (21 °F) Boiling point/Belting range: • S ^o C (77 °F) (Abel Pensky) • Flammability (solid, gaseous): Not applicable.	Protective gloves	
quality and varies from manufacturer to manufacturer. Penetration time of glove material The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed. For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable: Butyl rubber, BR Eye protection: Ø Physical and chemical properties General Information on basic physical and chemical properties General Information Appearance: Form: Fluid Color: Colorless Odor: Characteristic Odor threshold: Not determined. PH-value: Not determined. PH-value: 140 °C (284 °F) Flash point: 25 °C (77 °F) (Abel Pensky) Flammability (solid, gaseous): Not applicable.	Due to missing tests no recommen preparation/ the chemical mixture. Selection of the glove material on c degradation • Material of gloves	idation to the glove material can be given for the product/ the onsideration of the penetration times, rates of diffusion and the
Eye protection:	 quality and varies from manufacturer t Penetration time of glove material The exact break trough time has to be observed. For the permanent contact of a ma are suitable: 	o manufacturer.
Information on basic physical and chemical properties General Information Appearance: Form: Fluid Color: Colorless Odor: Colorless Odor threshold: Not determined. * pH-value: Not determined. * Change in condition 5 °C (41 °F) Boiling point/Melting range: 5 °C (41 °F) Boiling point/Boiling range: 140 °C (284 °F) * Flash point: 25 °C (77 °F) (Abel Pensky) * Flammability (solid, gaseous): Not applicable.		
Form:FluidColor:ColorlessOdor:CharacteristicOdor threshold:Not determined.• pH-value:Not determined.• Change in condition Melting point/Melting range:5 °C (41 °F) 140 °C (284 °F)• Flash point:25 °C (77 °F) (Abel Pensky)• Flammability (solid, gaseous):Not applicable.	 Information on basic physical and o General Information 	
Color:ColorlessOdor:ColorlessOdor threshold:Not determined.PH-value:Not determined.Change in condition Melting point/Melting range:5 °C (41 °F) 140 °C (284 °F)Flash point:25 °C (77 °F) (Abel Pensky)Flammability (solid, gaseous):Not applicable.		Thid
Odor:CharacteristicOdor threshold:Not determined.• pH-value:Not determined.• Change in condition Melting point/Melting range:5 °C (41 °F) 140 °C (284 °F)• Flash point:25 °C (77 °F) (Abel Pensky)• Flammability (solid, gaseous):Not applicable.		
· pH-value:Not determined.· Change in condition Melting point/Melting range:5 °C (41 °F) 140 °C (284 °F)· Flash point:25 °C (77 °F) (Abel Pensky)· Flammability (solid, gaseous):Not applicable.		
Change in condition 5 °C (41 °F) Melting point/Melting range: 5 °C (284 °F) • Flash point: 25 °C (77 °F) (Abel Pensky) • Flammability (solid, gaseous): Not applicable.		
Melting point/Melting range: Boiling point/Boiling range:5 °C (41 °F) 140 °C (284 °F)· Flash point:25 °C (77 °F) (Abel Pensky)· Flammability (solid, gaseous):Not applicable.		Not determined.
• Flammability (solid, gaseous): Not applicable.	· Odor threshold:	Not determined.
	 Odor threshold: pH-value: Change in condition Melting point/Melting range: 	Not determined. Not determined. 5 °C (41 °F)
	 Odor threshold: pH-value: Change in condition Melting point/Melting range: Boiling point/Boiling range: 	Not determined. Not determined. 5 °C (41 °F) 140 °C (284 °F)
	 Odor threshold: pH-value: Change in condition Melting point/Melting range: Boiling point/Boiling range: Flash point: 	Not determined.Not determined.5 °C (41 °F)140 °C (284 °F)25 °C (77 °F) (Abel Pensky)

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Not determined. · Danger of explosion: Product is not explosive. However, formation of explosive air/ vapor mixtures are possible.

Not determined.

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Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
· Vapor pressure:	Not determined.	
Density at 20 °C (68 °F):	0.87 g/cm³ (7.26 lbs/gal)	
Relative density	Not determined.	
Vapor density	Not determined.	
Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
Water:	Not miscible or difficult to mix.	
	Fully miscible.	
Partition coefficient (n-octanol/	water): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
VOC content:	<99.45 %	
	<865.2 g/l / <7.22 lb/gal	
VOC (EC)	<99.45 [°] %	
· Other information	No further relevant information available.	

10 Stability and reactivity

· Reactivity No further relevant information available.

- · Chemical stability
- Thermal decomposition / conditions to be avoided:

No decomposition if used according to specifications.

- · Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- · **Incompatible materials:** No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · LD/LC50 values that are relevant for classification:
- CAS: 1330-20-7 xylene
 - Oral LD50 4,300 mg/kg (rat)
- Dermal LD50 2,000 mg/kg (rabbit)
- Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- · Additional toxicological information:
- · Carcinogenic categories

· IARC (International /	Agency for Research on Cancer	·)

- CAS: 1330-20-7 xylene
- CAS: 100-41-4 ethylbenzene

• NTP (National Toxicology Program)

None of the ingredients is listed.

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· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- Additional ecological information:
- · General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

· Waste treatment methods

· Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- Recommendation: Disposal must be made according to official regulations.

· UN-Number · DOT, ADR, IMDG, IATA	UN1210
[•] UN proper shipping name	
DOT	Printing ink related material
ADR	1210 PRINTING INK RELATED MATERIAL
· IMDG, IATA	PRINTING INK RELATED MATERIAL
· Transport hazard class(es)	
DOT	
3	
•	
· Class	3 Flammable liquids
· Label	3

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· ADR, IMDG, IATA	
Class	3 Flammable liquids
· Label	3
Packing group	
· DOT, ADR, IMDG, IATA	
· Environmental hazards:	Not applicable.
Special precautions for user	Warning: Flammable liquids
 Hazard identification number (Kemler code EMS Number:): 30 F-E,S-D
• Stowage Category	A
· Transport in bulk according to Annex II of	
MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
ADR	
 Excepted quantities (EQ) 	Code: E1
	Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
·IMDG	
· Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: E1
	Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 1210 PRINTING INK RELATED MATERIAL, 3, III

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15 Regulatory information

• Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

Section 355 (e	ktremely hazardous substances):	
None of the ing	redient is listed.	
· Section 313 (S	pecific toxic chemical listings):	
CAS: 100-41-4	ethylbenzene	
CAS: 108-90-7	chlorobenzene	
· TSCA (Toxic S	ubstances Control Act):	
All components	have the value ACTIVE.	
· Hazardous Air	Pollutants	
CAS: 100-41-4	ethylbenzene	
CAS: 108-90-7	chlorobenzene	
Proposition 65		
Chemicals kno	wn to cause cancer:	
CAS: 100-41-4	ethylbenzene	
		(Contd. on page

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Chemicals known to cause reproductive toxicity for females:	
None of the ingredients is listed.	

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

Cancerogenity categories

· EPA (Environm	ental Protection Agency)

CAS: 1330-20-7 xylene

CAS: 100-41-4 ethylbenzene chlorobenzene

CAS: 108-90-7

· TLV (Threshold Limit Value) CAS: 1330-20-7 xylene

CAS: 100-41-4 ethylbenzene

CAS: 108-90-7 chlorobenzene

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

GHS label elements

The substance is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms



· Signal word Danger

· Hazard-determining components of labeling: xvlene ethylbenzene Hazard statements Flammable liquid and vapor. Harmful if inhaled. Suspected of causing cancer. May be fatal if swallowed and enters airways. Precautionary statements Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapours. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves / eye protection. If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. In case of fire: Use CO2, powder or water spray to extinguish.

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Store in a well-ventilated place. Keep cool. Store locked up. Dispose of contents/container in accordance with local/regional/national/international regulations. · Chemical safety assessment: A Chemical Safety Assessment has not been carried out. 16 Other information This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship. · Department issuing SDS: Product safety department · Contact: hse@printcolor.ch · Date of preparation / last revision 05/30/2022 / -Abbreviations and acronyms: ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit **REL: Recommended Exposure Limit BEI: Biological Exposure Limit** Flammable Liquids 3: Flammable liquids - Category 3 Acute Toxicity - Inhalation 4: Acute toxicity - Category 4 Carcinogenicity 2: Carcinogenicity - Category 2 Aspiration Hazard 1: Aspiration hazard – Category 1 US