Safety Data Sheet
acc. to OSHA HCS

Printing date 01/07/2019 Reviewed on 01/07/2019

1 Identification

· **Product identifier**

· **Trade name: Hardener**

· **Article number: Series** 700-HDA

· **Application of the substance / the mixture** Additive

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**

DECO TECHnology Group Inc.
PRINTCOLOR SCREEN AG
TEL (714) 639-3326
FAX (714) 639-2261

· **Information department:** Product safety department
· **Emergency telephone number:** 800-535-5053

2 Hazard(s) identification

· **Classification of the substance or mixture**


GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.


GHS07

Acute Tox. 4 H332 Harmful if inhaled.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335 May cause respiratory irritation.

· **Label elements**
· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**


GHS02 GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**
Hexamethylen-1,6-diisocyanat homopolymer
hexamethylene-di-isocyanate
· **Hazard statements**
Flammable liquid and vapor.
Harmful if inhaled.
May cause an allergic skin reaction.
May cause respiratory irritation.
· **Precautionary statements**
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.

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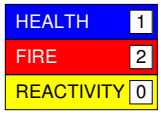
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**
· **NFPA ratings (scale 0 - 4)**

Health = 0
Fire = 2
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 1
Fire = 2
Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**		
CAS: 28182-81-2	Hexamethylen-1,6-diisocyanat homopolymer	50-100%
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	10-25%
CAS: 822-06-0	hexamethylene-di-isocyanate	<0.5%

4 First-aid measures

· **Description of first aid measures**
· **General information:**
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** If symptoms persist consult doctor.

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· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:** CO2, sand, extinguishing powder. Do not use water.
· **For safety reasons unsuitable extinguishing agents:** Water with full jet
· **Special hazards arising from the substance or mixture** No further relevant information available.
· **Advice for firefighters**
· **Protective equipment:**
Mouth respiratory protective device.
Wear self-contained respiratory protective device.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
· **Environmental precautions:**
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
· **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
· **Protective Action Criteria for Chemicals**

· **PAC-1:**		
CAS: 28182-81-2	Hexamethylen-1,6-diisocyanat homopolymer	7.8 mg/m³
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	50 ppm
CAS: 822-06-0	hexamethylene-di-isocyanate	0.018 ppm

· **PAC-2:**		
CAS: 28182-81-2	Hexamethylen-1,6-diisocyanat homopolymer	86 mg/m³
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	1,000 ppm
CAS: 822-06-0	hexamethylene-di-isocyanate	0.2 ppm

· **PAC-3:**		
CAS: 28182-81-2	Hexamethylen-1,6-diisocyanat homopolymer	510 mg/m³
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	5000* ppm
CAS: 822-06-0	hexamethylene-di-isocyanate	3 ppm

7 Handling and storage

· **Handling:**
· **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.

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Prevent formation of aerosols.
· **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Not required.
· **Further information about storage conditions:** Keep receptacle tightly sealed.
· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**
· **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

CAS: 108-65-6 2-methoxy-1-methylethyl acetate	
WEEL	Long-term value: 50 ppm
CAS: 822-06-0 hexamethylene-di-isocyanate	
REL	Long-term value: 0.035 mg/m³, 0.005 ppm Ceiling limit value: 0.14* mg/m³, 0.02* ppm *10-min
TLV	Long-term value: 0.034 mg/m³, 0.005 ppm BEI

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Do not inhale gases / fumes / aerosols.
Avoid contact with the skin.
· **Breathing equipment:**
Suitable respiratory protective device recommended.
Not necessary if room is well-ventilated.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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· **Penetration time of glove material**
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye protection:**

Safety glasses

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Fluid
Color:	According to product specification
· **Odor:**	Characteristic
· **Odor threshold:**	Not determined.
· **pH-value:**	Not determined.
· **Change in condition**	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	150 °C (302 °F)
· **Flash point:**	44 °C (111.2 °F) (Abel Pensky)
· **Flammability (solid, gaseous):**	Not applicable.
· **Ignition temperature:**	315 °C (599 °F)
· **Decomposition temperature:**	Not determined.
· **Auto igniting:**	Product is not selfigniting.
· **Danger of explosion:**	Product is not explosive. However, formation of explosive air/ vapor mixtures are possible.
· **Explosion limits:**	
Lower:	1.5 Vol %
Upper:	10.8 Vol %
· **Vapor pressure at 20 °C (68 °F):**	3.4 hPa (2.6 mm Hg)
· **Density at 20 °C (68 °F):**	1.07 g/cm³ (8.93 lbs/gal)
· **Relative density**	Not determined.
· **Vapor density**	Not determined.
· **Evaporation rate**	Not determined.
· **Solubility in / Miscibility with**	
Water:	Not miscible or difficult to mix.
· **Partition coefficient (n-octanol/water):**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic:	Not determined.
VOC content:	25.0 % 259.9 g/l / 2.17 lb/gal

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· **Other information** No further relevant information available.

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid** No further relevant information available.
· **Incompatible materials:** No further relevant information available.
· **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**		
CAS: 822-06-0 hexamethylene-di-isocyanate		
Oral	LD50	738 mg/kg (rat)
Dermal	LD50	593 mg/kg (rat)

· **Primary irritant effect:**
· **on the skin:** No irritant effect.
· **on the eye:** Irritating effect.
· **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**
None of the ingredients is listed.

· **NTP (National Toxicology Program)**
None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**
None of the ingredients is listed.

12 Ecological information

· **Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **Persistence and degradability** No further relevant information available.
· **Behavior in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Ecotoxical effects:**
· **Remark:** Harmful to fish

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· **Additional ecological information:**
· **General notes:**
Harmful to aquatic organisms
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**
· **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**	
· **DOT, ADR, IMDG, IATA**	UN1210
· **UN proper shipping name**	
· **DOT**	Printing ink
· **ADR**	1210 PRINTING INK
· **IMDG, IATA**	PRINTING INK
· **Transport hazard class(es)**	
· **DOT**	
· **Class**	3 Flammable liquids
· **Label**	3
· **ADR, IMDG, IATA**	
· **Class**	3 Flammable liquids
· **Label**	3
· **Packing group**	
· **DOT, ADR, IMDG, IATA**	III
· **Environmental hazards:**	
· **Marine pollutant:**	No
· **Special precautions for user**	Warning: Flammable liquids
· **Danger code (Kemler):**	30
· **EMS Number:**	F-E,S-D

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· **Stowage Category**	A
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **ADR**	
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **UN "Model Regulation":**	UN 1210 PRINTING INK, 3, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· **Section 355 (extremely hazardous substances):**
None of the ingredient is listed.

· **Section 313 (Specific toxic chemical listings):**

CAS: 822-06-0	hexamethylene-di-isocyanate

· **TSCA (Toxic Substances Control Act):**
All ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**
None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**
None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**
None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**
None of the ingredients is listed.

· **Cancerogenity categories**

· **EPA (Environmental Protection Agency)**
None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**
None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**
None of the ingredients is listed.

· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**

GHS02 GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**
Hexamethylen-1,6-diisocyanat homopolymer
hexamethylene-di-isocyanate

· **Hazard statements**
Flammable liquid and vapor.
Harmful if inhaled.
May cause an allergic skin reaction.
May cause respiratory irritation.

· **Precautionary statements**
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department
· **Contact:** hse@printcolor.ch
· **Date of preparation / last revision** 01/07/2019 / 3
· **Abbreviations and acronyms:**
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent

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Trade name: Hardener

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LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3