

Safety Data Sheet
acc. to OSHA HCS

Printing date 01/08/2019

Reviewed on 01/08/2019

1 Identification

- **Product identifier**
- **Trade name: Adhesion promoter PP**
- **Article number: Series 700-PP**
- **Application of the substance / the mixture** Additive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
DECO TEChnology Group Inc.
PRINTCOLOR SCREEN AG
TEL (714) 639-3326
FAX (714) 639-2261
- **Information department:** Product safety department
- **Emergency telephone number:** 800-535-5053

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.
STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS07

Acute Tox. 4 H332 Harmful if inhaled.
Eye Irrit. 2A H319 Causes serious eye irritation.

- **Label elements**
- **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02 GHS07 GHS08

- **Signal word** Warning
- **Hazard-determining components of labeling:**
xylene
ethylbenzene
chlorobenzene
- **Hazard statements**
Flammable liquid and vapor.
Harmful if inhaled.
Causes serious eye irritation.

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- Suspected of causing cancer.
- May cause damage to organs through prolonged or repeated exposure.
- **Precautionary statements**
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Keep container tightly closed.
- Ground/bond container and receiving equipment.
- Use explosion-proof electrical/ventilating/lighting/equipment.
- Use only non-sparking tools.
- Take precautionary measures against static discharge.
- Do not breathe dust/fume/gas/mist/vapors/spray.
- Wash thoroughly after handling.
- Use only outdoors or in a well-ventilated area.
- Wear protective gloves / eye protection / face protection.
- If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- IF exposed or concerned: Get medical advice/attention.
- Call a poison center/doctor if you feel unwell.
- Get medical advice/attention if you feel unwell.
- If eye irritation persists: Get medical advice/attention.
- In case of fire: Use for extinction: CO2, powder or water spray.
- Store in a well-ventilated place. Keep cool.
- Store locked up.
- Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2
Fire = 3
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 2
Fire = 3
Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Substances**
- **CAS No. Description**
124-17-4 2-(2-butoxyethoxy)ethyl acetate
- **Identification number(s)**
- **EC number:** 204-685-9
- **Index number:** 607-038-00-2
- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 1330-20-7	xylene	25-50%
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CAS: 100-41-4	ethylbenzene	2.5-10%
CAS: 108-90-7	chlorobenzene	2.5-10%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
In case of unconsciousness place patient stably in side position for transportation. Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
- **After skin contact:** Immediately rinse with water.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Keep away from ignition sources
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Prevent seepage into sewage system, workpits and cellars.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:		
CAS: 100-41-4	ethylbenzene	33 ppm
CAS: 108-90-7	chlorobenzene	10 ppm

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· PAC-2:		
CAS: 100-41-4	ethylbenzene	1100* ppm
CAS: 108-90-7	chlorobenzene	150 ppm
· PAC-3:		
CAS: 100-41-4	ethylbenzene	1800* ppm
CAS: 108-90-7	chlorobenzene	400 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Prevent formation of aerosols.
Keep receptacles tightly sealed.
Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.
Use explosion-proof apparatus / fittings and spark-proof tools.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

CAS: 1330-20-7 xylene	
PEL	Long-term value: 435 mg/m ³ , 100 ppm
REL	Short-term value: 655 mg/m ³ , 150 ppm Long-term value: 435 mg/m ³ , 100 ppm
TLV	Short-term value: 651 mg/m ³ , 150 ppm Long-term value: 434 mg/m ³ , 100 ppm BEI
CAS: 100-41-4 ethylbenzene	
PEL	Long-term value: 435 mg/m ³ , 100 ppm
REL	Short-term value: 545 mg/m ³ , 125 ppm Long-term value: 435 mg/m ³ , 100 ppm
TLV	Long-term value: 87 mg/m ³ , 20 ppm BEI
CAS: 108-90-7 chlorobenzene	
PEL	Long-term value: 350 mg/m ³ , 75 ppm
TLV	Long-term value: 46 mg/m ³ , 10 ppm BEI

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Ingredients with biological limit values:

CAS: 1330-20-7 xylene

BEI 1.5 g/g creatinine
Medium: urine
Time: end of shift
Parameter: Methylhippuric acids

CAS: 100-41-4 ethylbenzene

BEI 0.7 g/g creatinine
Medium: urine
Time: end of shift at end of workweek
Parameter: Sum of mandelic acid and phenylglyoxylic acid (nonspecific, semi-quantitative)

-
Medium: end-exhaled air
Time: not critical
Parameter: Ethyl benzene (semi-quantitative)

CAS: 108-90-7 chlorobenzene

BEI 100 mg/g creatinine
Medium: urine
Time: end of shift at end of workweek
Parameter: 4-Chlorocatechol with hydrolysis (nonspecific)

20 mg/g creatinine
Medium: urine
Time: end of shift at end of workweek
Parameter: p-Chlorophenol with hydrolysis (nonspecific)

Additional information: The lists that were valid during the creation were used as basis.

Exposure controls

Personal protective equipment:

General protective and hygienic measures:

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Store protective clothing separately.
- Do not inhale gases / fumes / aerosols.
- Avoid contact with the eyes and skin.

Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air. Suitable respiratory protective device recommended.

Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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· **Penetration time of glove material**

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Fluid
Color:	Transparent
Odor:	Characteristic
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

· **Flash point:** 28 °C (82.4 °F) (Abel Pensky)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 430 °C (806 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower:	1.0 Vol %
Upper:	7.8 Vol %

· **Vapor pressure at 20 °C (68 °F):** 9.5 hPa (7.1 mm Hg)

· **Density at 20 °C (68 °F):** 0.95 g/cm³ (7.93 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

Water: Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

Dynamic: Not determined.

Kinematic: Not determined.

VOC content: 75.0 %
536.8 g/l / 4.48 lb/gal

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· **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

CAS: 100-41-4 ethylbenzene

Oral	LD50	3,500 mg/kg (rat)
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Dermal	LD50	17,800 mg/kg (rabbit)
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CAS: 108-90-7 chlorobenzene

Oral	LD50	2,290 mg/kg (rat)
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- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

CAS: 1330-20-7	xylene	3
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CAS: 100-41-4	ethylbenzene	2B
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· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.

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- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Harmful to aquatic organisms
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· UN-Number	UN1210
· DOT, ADR, IMDG, IATA	
· UN proper shipping name	Printing ink related material
· DOT	1210 PRINTING INK RELATED MATERIAL
· ADR	PRINTING INK RELATED MATERIAL
· IMDG, IATA	
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
· ADR, IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	III
· DOT, ADR, IMDG, IATA	
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Danger code (Kemler):	30

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· EMS Number:	F-E,S-D
· Segregation groups	Liquid halogenated hydrocarbons
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	

· ADR	
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 1210 PRINTING INK RELATED MATERIAL, 3, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

· **Section 313 (Specific toxic chemical listings):**

CAS: 100-41-4 ethylbenzene

CAS: 108-90-7 chlorobenzene

· **TSCA (Toxic Substances Control Act):**

(Bestandteil im Klebkraft Adhäsionsverstärker)

CAS: 100-41-4 ethylbenzene

CAS: 108-90-7 chlorobenzene

· **TSCA new (21st Century Act) (Substances not listed)**

CAS: 1330-20-7 xylene

· **Proposition 65**

· **Chemicals known to cause cancer:**

CAS: 100-41-4 ethylbenzene

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Cancerogenity categories**

· **EPA (Environmental Protection Agency)**

CAS: 1330-20-7 xylene

I

CAS: 100-41-4 ethylbenzene

D

CAS: 108-90-7 chlorobenzene

D

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· TLV (Threshold Limit Value established by ACGIH)		
CAS: 1330-20-7	xylene	A4
CAS: 100-41-4	ethylbenzene	A3
CAS: 108-90-7	chlorobenzene	A3

· NIOSH-Ca (National Institute for Occupational Safety and Health)
None of the ingredients is listed.

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07 GHS08

· **Signal word** Warning

· **Hazard-determining components of labeling:**

xylene
ethylbenzene
chlorobenzene

· **Hazard statements**

Flammable liquid and vapor.
Harmful if inhaled.
Causes serious eye irritation.
Suspected of causing cancer.
May cause damage to organs through prolonged or repeated exposure.

· **Precautionary statements**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves / eye protection / face protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/attention.
Call a poison center/doctor if you feel unwell.
Get medical advice/attention if you feel unwell.
If eye irritation persists: Get medical advice/attention.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

US

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

• **Department issuing SDS:** Product safety department

• **Contact:** hse@printcolor.ch

• **Date of preparation / last revision** 01/08/2019 / 1

• **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Carc. 2: Carcinogenicity – Category 2

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2