

Safety Data Sheet
acc. to OSHA HCS

Printing date 01/08/2019

Reviewed on 01/08/2019

1 Identification

- **Product identifier**
- **Trade name: Flow agent**
- **Article number: Series 700-VMT**
- **Application of the substance / the mixture** Additive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
DECO TEChnology Group Inc.
PRINTCOLOR SCREEN AG
TEL (714) 639-3326
FAX (714) 639-2261
- **Information department:** Product safety department
- **Emergency telephone number:** 800-535-5053

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS08 Health hazard

Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.



GHS07

STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02



GHS07



GHS08

- **Signal word** Danger

- **Hazard-determining components of labeling:**

Solvent naphtha (petroleum), light arom.
n-butyl acetate

- **Hazard statements**

Flammable liquid and vapor.
May cause respiratory irritation. May cause drowsiness or dizziness.
May be fatal if swallowed and enters airways.

- **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.

(Contd. on page 2)

Printing date 01/08/2019

Reviewed on 01/08/2019

Trade name: Flow agent

(Contd. of page 1)

Use explosion-proof electrical/ventilating/lighting/equipment.
 Use only non-sparking tools.
 Take precautionary measures against static discharge.
 Avoid breathing vapours.
 Wash thoroughly after handling.
 Use only outdoors or in a well-ventilated area.
 Wear protective gloves / eye protection.
 If swallowed: Immediately call a poison center/doctor.
 Do NOT induce vomiting.
 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 Call a poison center/doctor if you feel unwell.
 In case of fire: Use for extinction: CO2, powder or water spray.
 Store in a well-ventilated place. Keep container tightly closed.
 Store in a well-ventilated place. Keep cool.
 Store locked up.
 Dispose of contents/container in accordance with local/regional/national/international regulations.

• **Classification system:**

• **NFPA ratings (scale 0 - 4)**



Health = 0
 Fire = 3
 Reactivity = 0

• **HMIS-ratings (scale 0 - 4)**



HEALTH 0 Health = 0
 FIRE 3 Fire = 3
 REACTIVITY 0 Reactivity = 0

• **Other hazards**

• **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

• **Chemical characterization: Mixtures**

• **Description:** Mixture of the substances listed below with nonhazardous additions.

• **Dangerous components:**

CAS: 64742-95-6	Solvent naphtha (petroleum), light arom.	10-25%
CAS: 108-94-1	cyclohexanone	10-25%
CAS: 123-86-4	n-butyl acetate	2.5-10%
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	2.5-10%

4 First-aid measures

• **Description of first aid measures**

- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.

• **Information for doctor:**

• **Most important symptoms and effects, both acute and delayed**

No further relevant information available.

(Contd. on page 3)

Printing date 01/08/2019

Reviewed on 01/08/2019

Trade name: Flow agent

(Contd. of page 2)

- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** CO₂, sand, extinguishing powder. Do not use water.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

CAS: 108-94-1	cyclohexanone	60 ppm
CAS: 123-86-4	n-butyl acetate	5 ppm
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	50 ppm
CAS: 124-68-5	2-amino-2-methylpropanol	17 mg/m ³
CAS: 120-51-4	Benzyl benzoate	5.7 mg/m ³
CAS: 70657-70-4	2-methoxypropyl acetate	50 ppm

· **PAC-2:**

CAS: 108-94-1	cyclohexanone	830 ppm
CAS: 123-86-4	n-butyl acetate	200 ppm
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	1,000 ppm
CAS: 124-68-5	2-amino-2-methylpropanol	190 mg/m ³
CAS: 120-51-4	Benzyl benzoate	63 mg/m ³
CAS: 70657-70-4	2-methoxypropyl acetate	1,000 ppm

· **PAC-3:**

CAS: 108-94-1	cyclohexanone	5000* ppm
CAS: 123-86-4	n-butyl acetate	3000* ppm
CAS: 108-65-6	2-methoxy-1-methylethyl acetate	5000* ppm
CAS: 124-68-5	2-amino-2-methylpropanol	570 mg/m ³
CAS: 120-51-4	Benzyl benzoate	380 mg/m ³

(Contd. on page 4)

Printing date 01/08/2019

Reviewed on 01/08/2019

Trade name: Flow agent

CAS: 70657-70-4 | 2-methoxypropyl acetate

(Contd. of page 3)

5,000 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

CAS: 108-94-1 cyclohexanone

PEL	Long-term value: 200 mg/m ³ , 50 ppm
REL	Long-term value: 100 mg/m ³ , 25 ppm Skin
TLV	Long-term value: 50 mg/m ³ , 20 ppm Skin

CAS: 123-86-4 n-butyl acetate

PEL	Long-term value: 710 mg/m ³ , 150 ppm
REL	Short-term value: 950 mg/m ³ , 200 ppm Long-term value: 710 mg/m ³ , 150 ppm
TLV	Short-term value: 712 mg/m ³ , 150 ppm Long-term value: 238 mg/m ³ , 50 ppm

CAS: 108-65-6 2-methoxy-1-methylethyl acetate

WEEL	Long-term value: 50 ppm
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- **Ingredients with biological limit values:**

CAS: 108-94-1 cyclohexanone

BEI	80 mg/L Medium: urine Time: end of shift at end of workweek Parameter: 1.2-Cyclohexanediol with hydrolysis (nonspecific, semi-quantitative)
	8 mg/L Medium: urine Time: end of shift Parameter: Cyclohexanol with hydrolysis (nonspecific, semi-quantitative)

(Contd. on page 5)

Printing date 01/08/2019

Reviewed on 01/08/2019

Trade name: Flow agent

(Contd. of page 4)

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Fluid
Color:	According to product specification
Odor:	Characteristic

· Change in condition

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	124 °C (255.2 °F)

· **Flash point:** 27 °C (80.6 °F) (Abel Pensky)

· **Ignition temperature:** 315 °C (599 °F)

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· Explosion limits:

Lower:	0.7 Vol %
Upper:	9.4 Vol %

· **Vapor pressure at 20 °C (68 °F):** 10.7 hPa (8 mm Hg)

(Contd. on page 6)

Printing date 01/08/2019

Reviewed on 01/08/2019

Trade name: Flow agent

(Contd. of page 5)

- | | |
|---|--|
| · Density at 20 °C (68 °F): | 0.944 g/cm ³ (7.88 lbs/gal) |
| · Solubility in / Miscibility with | |
| Water: | Not miscible or difficult to mix. |
| VOC content: | 50.0 % |
| | 460.5 g/l / 3.84 lb/gal |
| · Other information | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

CAS: 64742-95-6 Solvent naphtha (petroleum), light arom.

Oral	LD50	3,592 mg/kg (rat)
Dermal	LD50	3,160 mg/kg (rab)
Inhalative	LC50/4 h	>10.2 mg/l (rat)

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

CAS: 108-94-1 cyclohexanone

3

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.

(Contd. on page 7)

Printing date 01/08/2019

Reviewed on 01/08/2019

Trade name: Flow agent



(Contd. of page 6)

- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Harmful to aquatic organisms
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|-------------------------------------|---|
| · UN-Number | |
| · DOT, ADR, IMDG, IATA | UN1210 |
| · UN proper shipping name | |
| · DOT | Printing ink |
| · ADR | 1210 PRINTING INK |
| · IMDG, IATA | PRINTING INK |
| · Transport hazard class(es) | |
| · DOT | |
| |  |
| · Class | 3 Flammable liquids |
| · Label | 3 |
| ----- | |
| · ADR, IMDG, IATA | |
| |  |
| · Class | 3 Flammable liquids |
| · Label | 3 |
| · Packing group | |
| · DOT, ADR, IMDG, IATA | III |

(Contd. on page 8)

Printing date 01/08/2019

Reviewed on 01/08/2019

Trade name: Flow agent

(Contd. of page 7)

· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Danger code (Kemler):	30
· EMS Number:	F-E,S-D
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· ADR	
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 1210 PRINTING INK, 3, III

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

CAS: 108-94-1	cyclohexanone
CAS: 123-86-4	n-butyl acetate
CAS: 108-65-6	2-methoxy-1-methylethyl acetate
CAS: 124-68-5	2-amino-2-methylpropanol
CAS: 120-51-4	Benzyl benzoate
CAS: 7732-18-5	water, distilled, conductivity or of similar purity

· **TSCA new (21st Century Act) (Substances not listed)**

CAS: 64742-95-6 Solvent naphtha (petroleum), light arom.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

(Contd. on page 9)

Printing date 01/08/2019

Reviewed on 01/08/2019

Trade name: Flow agent

(Contd. of page 8)

· **Cancerogenity categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

CAS: 108-94-1 cyclohexanone

A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

Solvent naphtha (petroleum), light arom.
n-butyl acetate

· **Hazard statements**

Flammable liquid and vapor.
May cause respiratory irritation. May cause drowsiness or dizziness.
May be fatal if swallowed and enters airways.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing vapours.
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves / eye protection.
If swallowed: Immediately call a poison center/doctor.
Do NOT induce vomiting.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a poison center/doctor if you feel unwell.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department

· **Contact:** hse@printcolor.ch

· **Date of preparation / last revision** 01/08/2019 / 2

(Contd. on page 10)

Printing date 01/08/2019

Reviewed on 01/08/2019

Trade name: Flow agent

(Contd. of page 9)

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
Flam. Liq. 3: Flammable liquids – Category 3
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
Asp. Tox. 1: Aspiration hazard – Category 1

US