

# Series 784

## Silicone-free 2C Pad Printing Ink for Automotive Parts

Highly glossy, very resistant and highly opaque pad printing ink Series 784 for printing on plastics, coatings and metals.

Typical applications are technical components and automotive parts.

### Application

- › Technical components
- › Automotive parts
- › Rotary pad printing

### Substrates

Substrate	Rating	Hints
Acrylic glass (casted PMMA)	★★★★★	
Rigid PVC	★★★★★	
Coated surfaces / powder coatings	★★★★★	
Polyamide (PA)	★★★★★	
Polyethylene (PE), pre-treated	★★★★★	
Polypropylene (PP), pre-treated	★★★★★	
Tritan™ (copolyester)	★★★★★	
ABS, SAN, copolymers	★★★★	
Duroplasts	★★★★	
Metal	★★★★	
PET-A	★★★★	
Polycarbonate (PC)	★★★★	
Polyester, non pre-treated	★★★★	
Polystyrene (PS), injection-molded parts of acryl glass	★★★★	
Polystyrene (PS), glossy	★★★★	
Polystyrene (PS), mat	★★★★	

**Legend**      ★★★★★ Very well suited      ★ Detailed pre-tests necessary

### Characteristics

Feature	Rating	Hints
Alcohol- and gasoline resistance	★★★★★	
Flexibility	★★★	
Gloss	★★★★★	Highly glossy
Resistance to hand sweat	★★★★★	
Light fastness	★★★★	
Abrasion resistance	★★★★★	
Pigmentation	★★★★★	
Temperature resistance	★★★★	
Drying	★★★	Ink film is quickly surface dry
Water resistance	★★★★	
Weather resistance	★★★★★	

**Legend**      ★★★★★ Very good product properties      n/a No information available  
 ★ Product properties not available

### Product Range

#### MS Basic Colors

Article	Color	HP	HD	HL	HR	SF	Article	Color	HP	HD	HL	HR	SF
784-1006	MS light yellow	•		•	•	•	784-4006	MS violet	•		•	•	•
784-1106	MS medium yellow	•		•	•	•	784-5006	MS blue	•		•	•	•
784-1156	MS dark yellow			•	•	•	784-6006	MS green	•		•	•	•
784-1856	MS pure orange			•	•	•	784-8006	MS black	•		•	•	•
784-2956	MS red			•	•	•	784-9006	MS white	•		•	•	•
784-3306	MS magenta	•		•	•	•							

**HP** Highly pigmented      **HD** Highly opaque      **HR** Highly thermo-resistant      **HL** Highly lightfast  
**SF** Silicone-free

#### Other Colors

Other Colors		SF
<b>ST Colors</b>	Series 784-33/06      ST black	•
	Series 784-00/745      ST white, extra heat resistant	
<b>Special Colors</b>	Pantone®, HKS, RAL and after customers sample	

Note: All abbreviations used in this chart are explained in detail on the last page of this data sheet.

### Auxiliaries

<b>Thinner</b>	Series 700-017	<b>Addition ratio</b>	15-30% by weight
<b>Thinner (free of PAH)</b>	Series 700-037	<b>Addition ratio</b>	15-30% by weight
<b>Retarder*</b>	Series 700-018	<b>Addition ratio</b>	5-20% by weight
<b>Accelerator</b>	Series 700-019	<b>Addition ratio</b>	15-30% by weight
<b>Accelerator (fast, free of PAH)</b>	Series 700-041	<b>Addition ratio</b>	15-30% by weight

\* Blended with Series 700-017.

Hardener	Series 700-HDA	Series 700-HDS	Series 700-HDI
<b>Application</b>	Universal	Extra-resistant	Fast drying
<b>Addition ratio</b>	4:1	4:1	4:1
<b>Reactivity</b>	Medium reactivity from 20°C	medium reactivity from 23°C	High reactivity from 15°C
<b>Resistance against chemicals</b>	Very good	Excellent	Good
<b>Outdoor resistance</b>	Very good	Excellent	Not recommended

Note: a detailed overview of all available auxiliaries can be found in a separate data sheet.

## Processing

### Cliché

All commercially available clichés can be used.

### Drying

Drying of Series 784 depends on the layer thickness as well as on the substrate.

Usual parameters (no addition of retarder):

<b>Air</b>	Physically drying
<b>Dryer</b>	Oven, IR-dryer, continuous dryer

### Curing

Curing of the ink systems is depending on the temperature, the used hardeners and the layer thickness. A minimum temperature (see point "hardener") over a period of 5 to 10 days must be guaranteed to reach maximum resistance. By increasing temperature, the ink film cures more quickly and chemical resistance is reached sooner and higher.

### Curing times

<b>Series 700-HDA</b>	7 days (at minimum temperature)
<b>Series 700-HDS</b>	10 days (at minimum temperature)
<b>Series 700-HDI</b>	5 days (at minimum temperature)
<b>Forced Drying</b>	From 20 minutes at 140°C up to 60 minutes at 80°C

It is important to ensure, that temperatures do not fall below within the first 48 hours. An increased moisture supply during drying time can permanently damage the ink film.

### Pot life

MS colors and its blends have a pot life of 4-8 hours, depending from the hardeners used and depending on environmental conditions. Significantly shortened pot life has to be encountered with metallic colors.

### Cleaning

Series 700-BRT, Series 700-URT

## Special Features & Tips

<b>Adhesion on non-pretreated PP</b>	Adhesion can be improved by addition of Series 700-PP (20% by weight). In this case the ink has to be used as a 2C ink.
<b>Detail reproduction and printability</b>	Series 784 convinces by excellent detail reproduction and printability.

## Others

<b>Delivery</b>	1 kg / 5 kg / 25 kg
<b>Certificates / Standards</b>	<a href="http://www.printcolor.ch/certificates">www.printcolor.ch/certificates</a>
<b>Other</b>	Stir well before use
	Information on shelf life can be found on the cover label.

### Basic Color Systems

<b>HP</b>	Basic mixing system with highly pigmented primary colors.
<b>HR</b>	Thermo-stable combination colors with a heat resistance of 200°C/>30min.
<b>HL</b>	Highly lightfast color for long-term outdoor use.
<b>HD</b>	Highly opaque version.
<b>SF</b>	Silicone-free version.

### Safety Information

Actual Material Safety Data Sheets according to EC-Regulation 1907/2006 are available for all products mentioned in this data sheet.

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### Important Information

Our technical advice whether spoken, written, or through test trials corresponds to our current knowledge to inform about our products and their use. This is not meant as an assurance for certain properties of the products nor their suitability for each application. You are, therefore, obliged to conduct your own tests with our supplied products to confirm their suitability for the desired process or purpose. The selection and testing of the ink for specific applications is exclusively your responsibility. Should, however, any liability claims arise, such claims shall be limited to the value of the goods delivered by us and utilized by you with respect to any and all damages not caused intentionally or by gross negligence.